

# Stromag TRI-R Highly-Flexible Ring Coupling



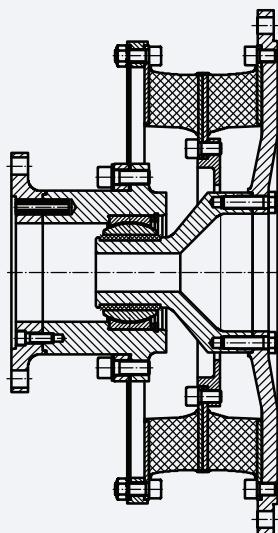
# Stromag TRI-R Highly-Flexible Ring Coupling

## Special designs

### TEF...F – RR

To connect a flywheel or equivalent to a flanged shaft.

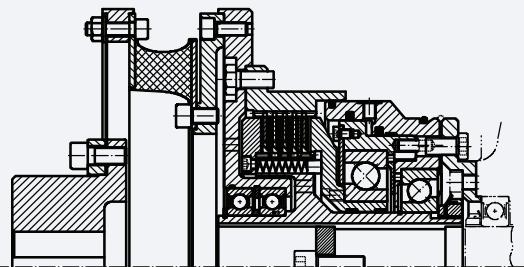
The internal pendulum bearing allows a cardanic motion.



DD- 886148

### TEF...W – R / KHR

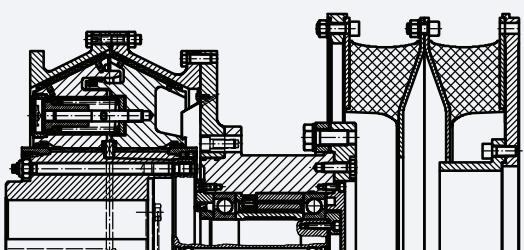
2 in 1 combined with a hydraulic clutch to connect two machines from shaft to shaft.



DD- 886284

### TEF...W – RR

Combined with a pneumatically actuated conical clutch to connect a flywheel or equivalent to a shaft.



DD- 886283

# **Stromag TRI-R Highly-Flexible Ring Coupling**

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This catalogue for Stromag TRI-R couplings cancels and replaces all former editions.  
We reserve the right to modify the dimensions and constructions.  
Stromag products comply with the Quality Standard to DIN ISO 9001.

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# Stromag TRI-R Highly-Flexible Ring Coupling

## Stromag TRI-R coupling concept

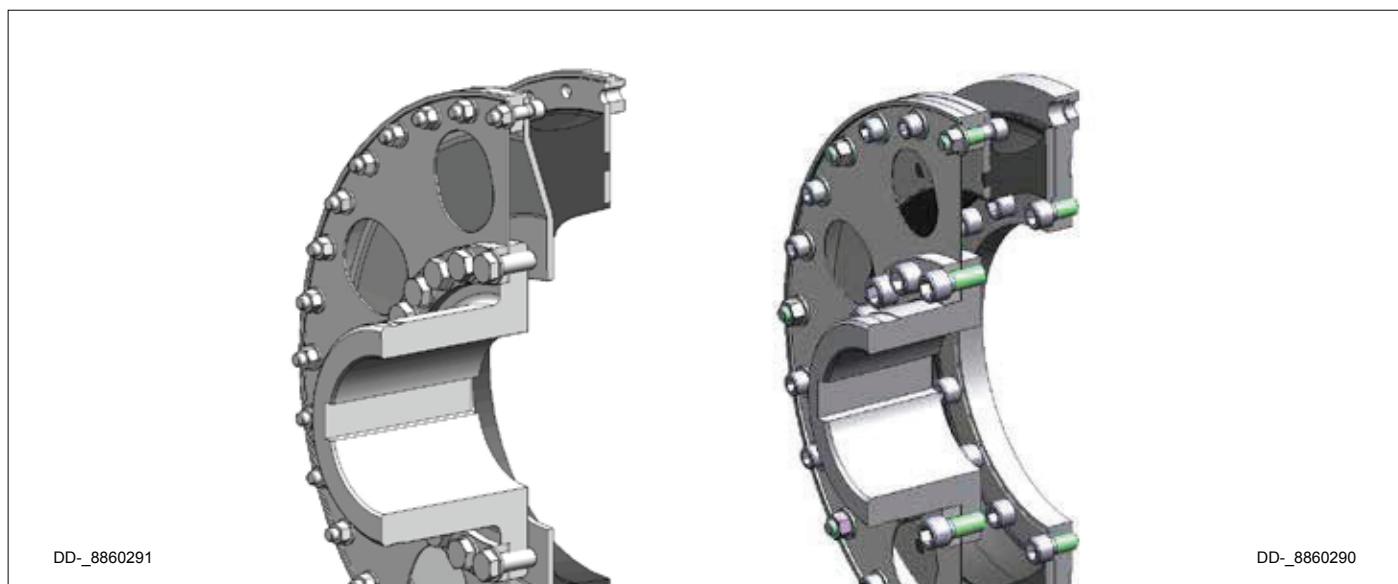
Stromag TRI-R couplings are highly-flexible rubber couplings with linear spring characteristic ideal for diesel engine and resiliently mounted drives.

The torque range of this series is 1150 to 63,000 Nm. With couplings up to 16,000 Nm, the outer connection dimensions conform as a standard to the flywheel connections of the SAE standard J620. The larger couplings are basically designed with metric flywheel connections.

Stromag TRI-R couplings combine a ring element of rubber-flexible material and a diaphragm of spring steel. The ring element is torsionally flexible and assures a radial flexibility.

The diaphragm assures the axial flexibility, so that the coupling allows offset in all directions.

Each Stromag TRI-R size comes with a range of elastomer qualities and torsional stiffnesses. These allow precise configurations for drives susceptible to torsional vibrations. The Stromag coupling TRI-R can also be supplied in multi-row combinations of ring elements.



## Type of application

Stromag TRI-R couplings are designed for use on piston engines. The ring element can be bolted directly to the flywheel of an engine. The connection of two shafts or two flanges is also possible when executed accordingly.

Due to its high axial and radial offset capacity, the coupling is ideal for applications with resiliently mounted drives. A good structure-borne noise insulation is achieved by the great rubber volume.

# Stromag TRI-R Highly-Flexible Ring Coupling

## Instruction for the designer

The metal parts of Stromag TRI-R coupling are made of steel. The ring element is made of different elastomer materials in various torsional stiffnesses.

The design with natural rubber (NR) can be used within the temperature range from – 50 °C up to +80 °C.

Damping work may cause the flexible element to reach temperatures higher than ambient. This must be considered when the coupling is to be fitted with a guard or cowl, and adequate ventilation and heat dissipation must be provided.

The Stromag TRI-R coupling can be delivered with EN 10204 acceptance as defined in the classification societies rules.

### Use in potentially explosive environments

The coupling conforms to the requirements under Directive 2014/34/EU and can be used as follows:

- a. Zone 1 (gas, Category 2G) in Groups IIA, IIB, and IIC, T4
- b. Zone 2 (gas, Category 3G) in Groups IIA, IIB, and IIC, T4
- c. Zone 22 (dust, Category 3D) for dusts with a minimum ignition energy > 3 mJ, T 125 °C

The Stromag TRI-R coupling compliance with the requirements for each of these zones / categories is documented in the form of the following codes on our products:

#### Use in gas atmospheres:

 II 2G c T4 or II 3G c T4

#### Use in dust atmospheres:

 II 3D c 125 °C

Use in potentially explosive environments must be based on the request form annexed to this catalogue.

## Classification rules

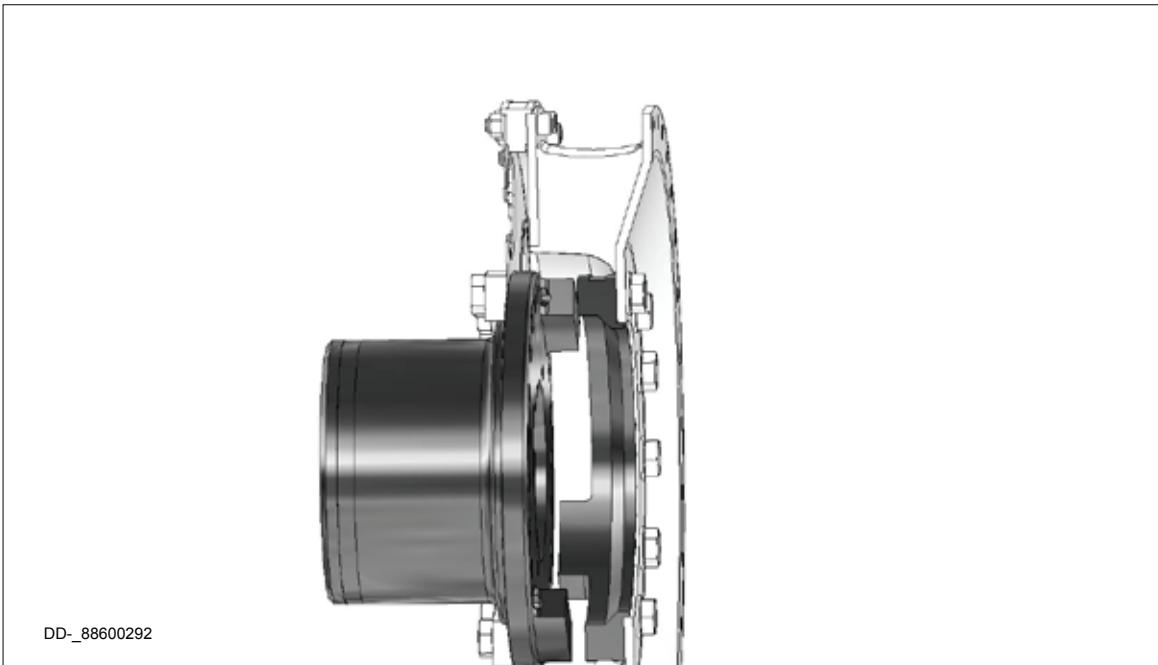
For survey of the coupling by a classification society, the regulations of the society have to be adhered to. The coupling characteristics may differ from the definitions given in this catalogue. Accordingly prepared data sheets are available on request.

Some classification societies prescribe fail-safe devices for marine main drives.

# Stromag TRI-R Highly-Flexible Ring Coupling

## Fail-safe device

Stromag TRI-R couplings are available with an fail-safe device. A rupture in the flexible element causes claws to intermesh, forming a torsionally rigid, backlash connection between the drive and output sides. Temporary emergency operation is possible with limited torque. The permissible torques and speeds must be calculated separately on the basis of torsional vibrations transferred via a torsionally rigid structure.



## Instructions on choosing the coupling size

The static and dynamic characteristics of Stromag TRI-R couplings are available. These can help to choose the suitable coupling size for the specific application. The key factors are the loads induced by the transferred power and torsional vibrations. Stationary operating modes must be based on  $T_{KN}$ ,  $T_{KW}$ , and  $P_{KV}$ , nonstationary operating modes on the  $T_{Kmax}$  values.

Stromag GmbH departments can provide support, specifically in calculating the torsional vibrations. We therefore ask you to complete and send us the question sheet annexed to this catalogue.

As a rule, flexible couplings are a safety feature in the form of a predetermined breaking point on a drive train. Hence, overloading a drive train generally leads to failure of the flexible coupling element. This behaviour is intentional and protects the entire system from unforeseen damage. Any consequential damage arising from this safety function of the coupling must be considered in advance by the system designer and monitored or eliminated with suitable measures.

# Stromag TRI-R Highly-Flexible Ring Coupling

## Installation instructions and scope of delivery

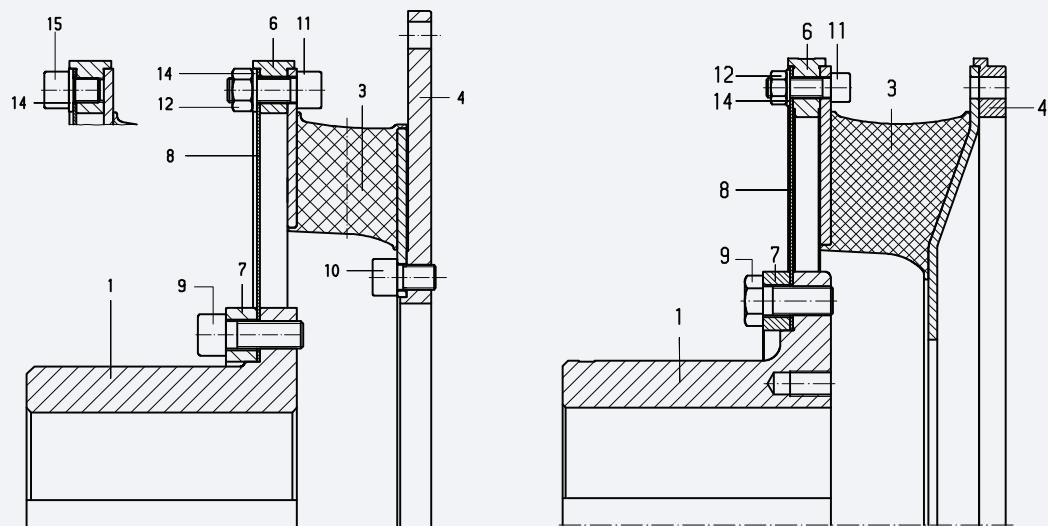
Stromag TRI-R coupling can be bolted directly to the flywheel of the engine through the ring element (3) and the connection flange (4). The counterside of the ring element (3) is bolted to the diaphragm (8) through the center ring (6).

The diaphragm (8) transmits the torque to a connected machine, a gearbox, or similar through the connection with the pressure ring (7) via the hub (1).

The ring element of size 12 is split into 2 halves in order to assure a simple radial mounting.

The delivery extent of the Stromag TRI-R coupling in standard execution comprises:

- 1 = Hub
- 3 = Ring element
- 4 = Connection flange
- 6 = Center ring
- 7 = Pressure ring
- 8 = Diaphragm
- 9, 10, 11, 15 = Srews
- 12 = Nut
- 14 = Washer



## Storing flexible rubber elements

When stored properly, flexible rubber elements retain their properties over several years. It is essential here that the stored parts are protected against oxygen, ozone, light, heat, moisture, and solvents. Solvents, fuels, lubricants, chemicals, acids, disinfectants, and similar may not be stored in the same room. The storage temperature should not be lower than +10°C and not higher than +25°C.

All UV light sources are harmful and must be avoided. Equipment that generates ozone, e.g. light sources and electric motors, must be kept away from the storage location. The relative air humidity should not exceed 65 %.

Further details can be taken from DIN 7716 und ISO 2230.

# Stromag TRI-R Highly-Flexible Ring Coupling

## Output table

Coupling size	Nominal torque	Maximum torque		Adm. alternating torque	Adm. speed	Adm. axial displacement
	T <sub>KN</sub> Nm	T <sub>Kmax1</sub> 1) Nm	T <sub>Kmax2</sub> 2) Nm	T <sub>KW</sub> Nm	n <sub>max</sub> min <sup>-1</sup>	Δ K <sub>a</sub> 3) mm
<b>311 R</b>	1300	1950	3900	325	3800	3
<b>312 R</b>	1700	2550	5100	425	3800	3
<b>313 R</b>	2000	3000	6000	500	3800	3
<b>321 R</b>	1800	2700	5400	450	3800	3
<b>322 R</b>	2200	3300	6600	550	3800	3
<b>323 R</b>	2600	3900	7800	650	3800	3
<b>411 R</b>	2300	3450	6900	575	2800	4
<b>412 R</b>	3000	4500	9000	750	2800	4
<b>413 R</b>	4000	6000	12000	1000	2800	4
<b>421 R</b>	3500	5250	10500	875	2800	4
<b>422 R</b>	3800	5700	11400	950	2800	4
<b>423 R</b>	5200	7800	15600	1300	2800	4
<b>431 R</b>	4400	6600	13200	1100	2800	4
<b>432 R</b>	5600	8400	16800	1400	2800	4
<b>433 R</b>	6700	10050	20100	1675	2800	4
<b>511 R</b>	7200	10800	21600	1800	2300	5
<b>512 R</b>	9400	14100	28200	2350	2300	5
<b>513 R</b>	11400	17100	34200	2850	2300	5
<b>521 R</b>	9800	14700	29400	2450	2300	5
<b>522 R</b>	13000	19500	39000	3250	2300	5
<b>523 R</b>	14800	22200	44400	3700	2300	5
<b>641 R</b>	16000	24000	48000	4000	2100	6
<b>642 R</b>	16000	24000	48000	4000	2100	6
<b>643 R</b>	16000	24000	48000	4000	2100	6
<b>741 R</b>	20000	30000	60000	5000	2000	6
<b>742 R</b>	20000	30000	60000	5000	2000	6
<b>743 R</b>	20000	30000	60000	5000	2000	6
<b>841 R</b>	25000	37500	75000	6250	1900	6
<b>842 R</b>	25000	37500	75000	6250	1900	6
<b>843 R</b>	25000	37500	75000	6250	1900	6
<b>941 R</b>	31500	47250	94500	7875	1750	6
<b>942 R</b>	31500	47250	94500	7875	1750	6
<b>943 R</b>	31500	47250	94500	7875	1750	6
<b>1041 R</b>	40000	60000	120000	10000	1600	6
<b>1042 R</b>	40000	60000	120000	10000	1600	6
<b>1043 R</b>	40000	60000	120000	10000	1600	6
<b>1141 R</b>	50000	75000	150000	12500	1500	6
<b>1142 R</b>	50000	75000	150000	12500	1500	6
<b>1143 R</b>	50000	75000	150000	12500	1500	6
<b>1241 R</b>	63000	94750	189000	15800	1000	7
<b>1242 R</b>	63000	94750	189000	15800	1000	7
<b>1243 R</b>	63000	94750	189000	15800	1000	7

1) for transient repetitive vibrations during start/stop, clutching etc.

2) for rare occasional peak loads, e.g. short circuits in generators

3) dyn. axial displacement ΔK<sub>a</sub><sub>dyn</sub> = 0.33 • ΔK<sub>a</sub>

4) at n<sub>max</sub> = 600 rpm, for higher speed ratings:

$$\Delta K_r(n) = \sqrt{\frac{600 \text{ rpm}}{n}} \cdot \Delta K_r$$

5) at: TW = 0.2 • T<sub>KN</sub>; T = 0.8 • T<sub>KN</sub>; f = 10 Hz; θ = 30°C

# Stromag TRI-R Highly-Flexible Ring Coupling

Axial reaction force <b>F<sub>a</sub> 8)</b> kN	Adm. radial displacement <b>Δ K<sub>r</sub> 4) 6)</b> mm	Adm. max. radial displacement <b>Δ K<sub>rmax</sub> 6)</b> mm	Radial stiffness <b>C<sub>r</sub> 7)</b> kN/mm	Torsional stiffness <b>C<sub>Tdyn</sub> 5) 7)</b> kNm/rad	Relative damping <b>Ψ 5) 7)</b>	Adm. damping power <b>P<sub>KV 60</sub> 6) 9)</b> W
0.26	3	6	0.38	6.9	0.8	260
0.26	3	6	0.52	9.5	1.0	260
0.26	2	4	0.75	13.5	1.1	260
0.26	3	6	0.49	10.5	0.8	340
0.26	3	6	0.75	14.5	1.0	340
0.26	2	4	1.0	20.0	1.1	340
0.27	4	8	0.59	19.0	0.8	360
0.27	4	8	0.72	28.5	1.0	360
0.27	3	6	1.1	34.5	1.1	360
0.27	4	8	0.78	25.5	0.8	440
0.27	4	8	1.0	34.5	1.0	440
0.27	3	6	1.2	42.0	1.1	440
0.27	4	8	0.94	32.5	0.8	510
0.27	4	8	1.1	42.5	1.0	510
0.27	3	6	1.7	57.5	1.1	510
0.45	5	10	1.1	60.0	0.8	580
0.45	5	10	1.4	82.5	1.0	580
0.45	4	8	2.0	105.0	1.1	580
0.45	5	10	1.8	900	0.8	630
0.45	5	10	1.9	100	1.0	630
0.45	4	8	2.4	146	1.1	630
0.60	6	12	1.4	85	0.7	680
0.60	6	12	2.0	120	1.0	680
0.60	6	12	3.6	210	1.1	680
0.90	6	12	1.6	105	0.7	800
0.90	6	12	2.4	160	1.0	800
0.90	6	12	4.2	275	1.1	800
0.92	6	12	1.6	125	0.7	900
0.92	6	12	2.7	210	1.0	900
0.92	6	12	4.5	345	1.1	900
0.92	6	12	1.9	170	0.7	960
0.92	6	12	3.1	275	1.0	960
0.92	6	12	5.1	460	1.1	960
1.1	7	14	2.0	210	0.7	1080
1.1	7	14	3.3	350	1.0	1080
1.1	7	14	5.6	590	1.1	1080
1.1	7	14	2.2	275	0.7	1160
1.1	7	14	3.6	440	1.0	1160
1.1	7	14	6.0	740	1.1	1160
1.6	9	18	2.5	350	0.7	1240
1.6	9	18	4.0	550	1.0	1240
1.6	9	18	6.8	950	1.1	1240

6) For coupling temperatures exceeding 30°C, this value must be reduced by the temperature factor

7) Tolerances until  $\pm 15\%$  related to the material are possible

8) at shaft offset  $\Delta W_a = 1 \text{ mm}$

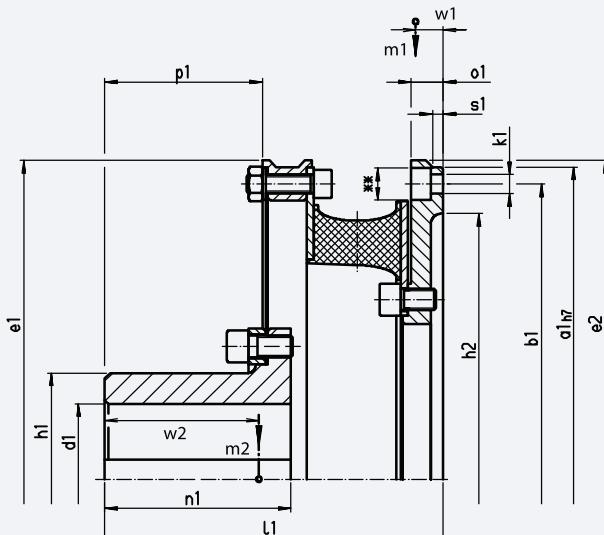
9) The value  $P_{KV 60}$  describes the damping power to be absorbed over 1 hour.

Permanently absorbed damping power  $P_{KV \infty} = 0.5 \cdot P_{KV 60}$

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEF...W – R Series

Figure 1

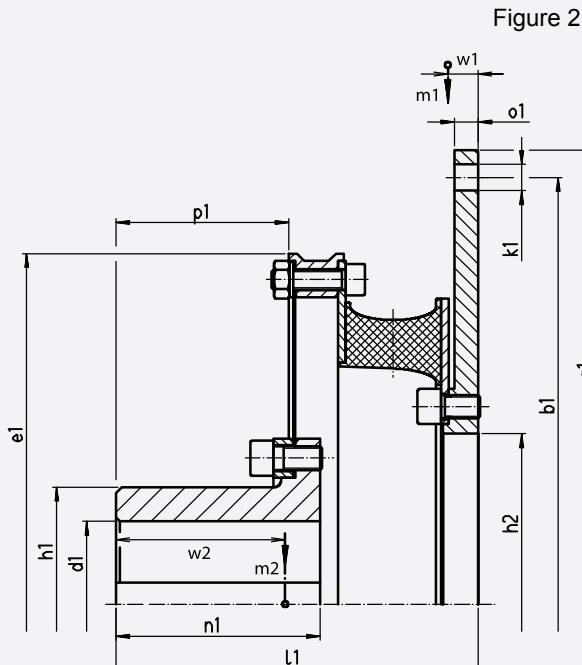


B side



DD- 886034

A side



B side



A side

DD- 886031

Coupling size		31		32		41		42		
Flywheel Connection to SAE J620		11,5"	14"	11,5"	14"	14"	16"	14"	16"	
Figure		1	2	1	2	1	2	1	2	
Diameter mm	d <sub>1</sub> vor d <sub>1</sub> max a <sub>1</sub> b <sub>1</sub> e <sub>1</sub> e <sub>2</sub> h <sub>1</sub> h <sub>2</sub> k <sub>1</sub>	30 85 352.4 333.4 360 360 120 300 8xØ11**	30 85 466.7 438.2 360 - 120 175 8xØ13.5	30 85 352.4 333.4 360 360 120 300 8xØ11**	30 85 466.7 438.2 360 - 120 175 8xØ13.5	35 120 466.7 438.2 475 475 168 405 8xØ13.5**	35 120 517.5 489 475 475 168 245 8xØ13.5	35 120 466.7 438.2 475 475 168 405 8xØ13.5**	35 120 517.5 489 475 475 168 245 8xØ13.5	35 120 517.5 489 475 475 168 245 12xØ17.5
Lengths mm	l <sub>1</sub> n <sub>1</sub> p <sub>1</sub> o <sub>1</sub> s <sub>1</sub> W <sub>1</sub> W <sub>2</sub> *	191 105 89 18 6 15.5 87	186 105 89 12 - 9 87	191 105 89 18 6 16 87.5	186 105 89 12 - 9 87.5	195 105 83 22 - 18 84	188 105 83 15 - 11.5 84	195 105 83 22 - 18.5 84.5	188 105 83 15 - 12 84.5	188 105 83 15 - 11.5 84.5
Masses kg	m <sub>1</sub> m <sub>2</sub> *	10.8 13.4	16.6 13.4	10.9 13.5	16.7 13.5	22.2 27.9	24.5 27.9	22.5 28.2	24.8 28.2	30.3 28.2
Mass mom. of inertia kgm <sup>2</sup>	J <sub>1</sub> J <sub>2</sub> *	0.216 0.192	0.474 0.192	0.220 0.195	0.478 0.195	0.770 0.691	0.939 0.691	0.780 0.701	0.950 0.701	1.354 0.701

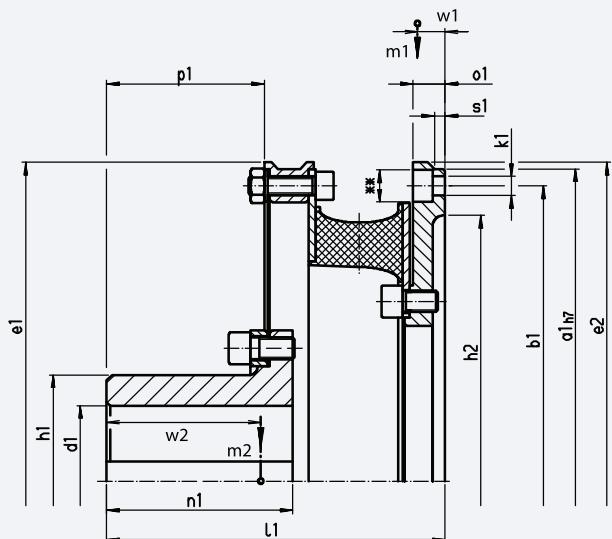
\*) at max. bore diameter. Other coupling sizes on request

Dimensions and construction subject to change

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEF...W – R Series

Figure 1

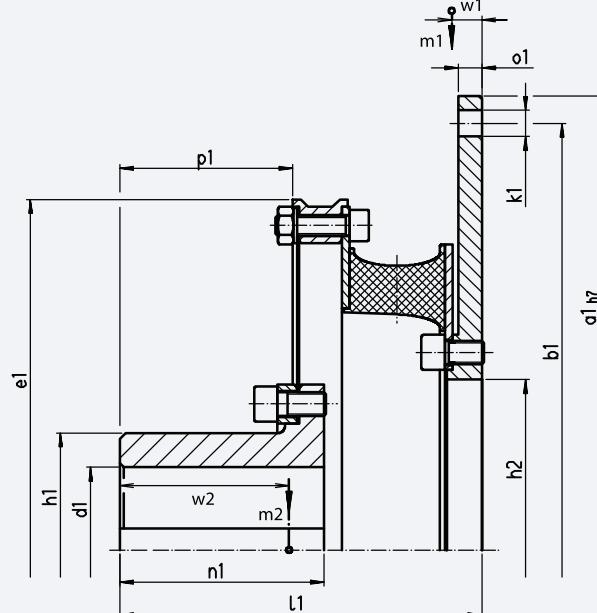


B side



DD- 886034

Figure 2



B side



DD- 886031

Coupling size		43			51			52		
Flywheel Connection to SAE J620		14"	16"	18"	18"	21"	18"	21"	24"	
Figure		1	2	2	1	2	1	2	2	
Diameter mm	d <sub>i</sub> <sub>vor</sub> d <sub>i</sub> <sub>max</sub>	35 120	35 120	35 120	55 150	55 150	55 150	55 150	55 150	
	a <sub>i</sub> b <sub>i</sub> e <sub>1</sub> e <sub>2</sub> h <sub>1</sub> h <sub>2</sub> k <sub>1</sub>	466.7 438.2 475 - 168 405 8xØ13.5**	517.5 489 475 - 168 245 8xØ13.5	571.5 542.9 475 - 168 245 12xØ17.5	571.5 542.9 608 580 210 505 12xØ17.5**	673.1 641.4 608 580 210 292 12xØ17.5	571.5 542.9 608 580 210 292 12xØ17.5	673.1 641.4 608 580 210 292 12xØ17.5	673.1 641.4 608 580 210 292 12xØ20	733.4 692.2 608 - 210 292 12xØ20
Lengths mm	l <sub>1</sub> n <sub>1</sub> p <sub>1</sub> o <sub>1</sub> s <sub>1</sub> w <sub>1</sub> w <sub>2</sub> <sup>*</sup>	195 105 83 22 - 19 85	188 105 83 15 - 12.5 85	188 105 83 15 - 11.5 85	289 175 146.5 25 - 22 142	279 175 146.5 15 - 22 142	272 175 146.5 25 - 23 134	262 175 146.5 15 - 13.5 134	262 175 146.5 15 - 12.5 134	
Masses kg	m <sub>1</sub> m <sub>2</sub> <sup>*</sup>	22.7 28.4	25 28.4	30.5 28.4	38.2 67.9	44.4 67.9	39 58.2	45.2 58.2	53 58.2	
Mass mom. of inertia kgm <sup>2</sup>	J <sub>1</sub> J <sub>2</sub> <sup>*</sup>	0.790 0.711	0.959 0.711	1.364 0.711	2.034 2.751	2.763 2.751	2.088 2.025	2.817 2.025	3.789 2.025	

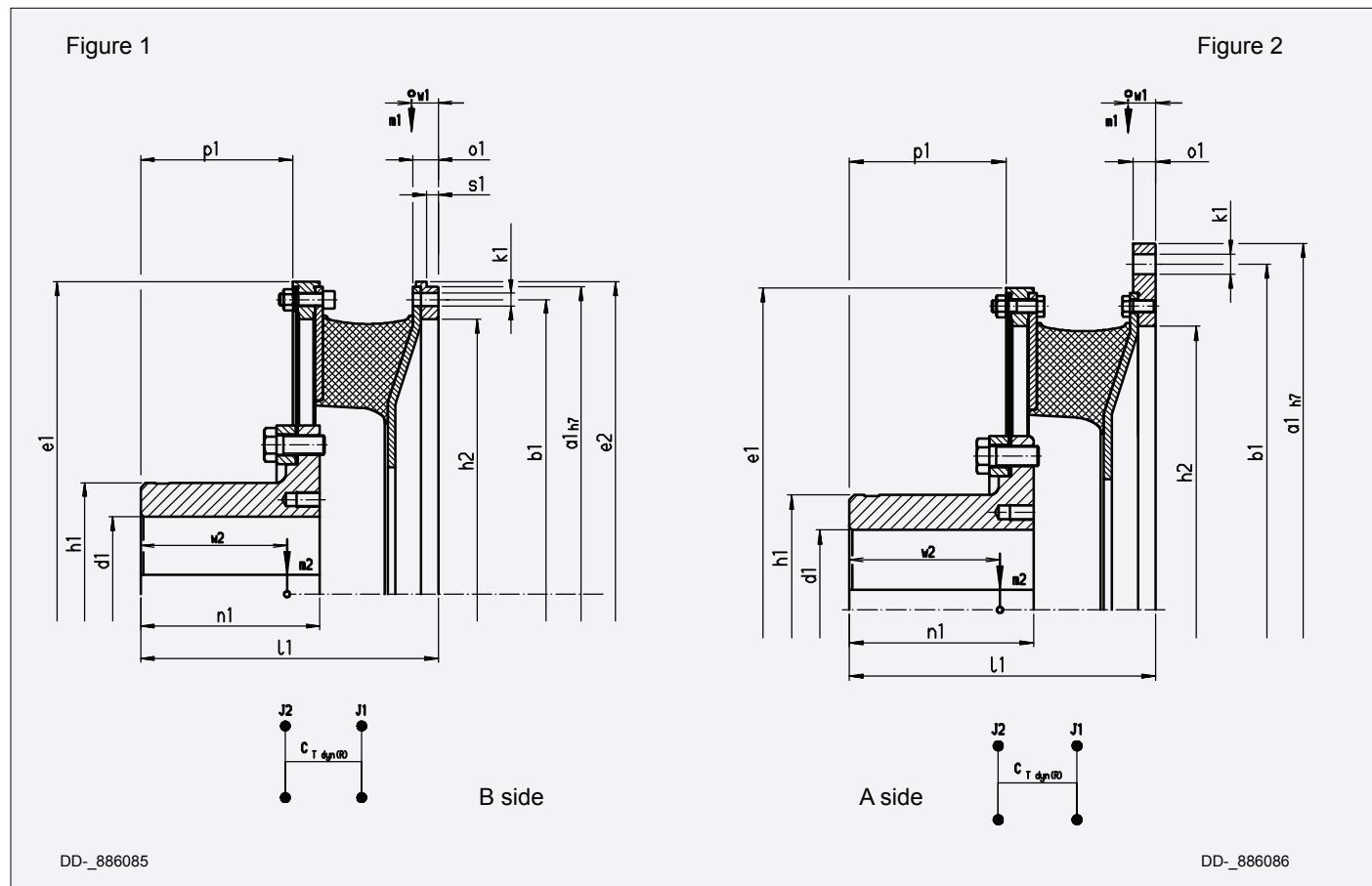
\*) at max. bore diameter. Other coupling sizes on request

\*\*) + countersunk for cyl. screws ISO 4762

Dimensions and construction subject to change

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEF...W – R Series



Coupling size		64				74			
Flywheel Connection to SAE J620		metr.	18"	21"	24"	metr.	21"	24"	
Figure		1	2	2	2	1	1	2	
Diameter mm	d <sub>1</sub> <sub>vor</sub> d <sub>1</sub> <sub>max</sub> a <sub>1</sub> b <sub>1</sub> e <sub>1</sub> e <sub>2</sub> h <sub>1</sub> h <sub>2</sub> k <sub>1</sub>	80 160 635 608 645 645 230 568 32xØ13.5	80 160 571.5 542.9 673.1 641.4 733.4 692.2 12xØ17.5	80 160 673.1 641.4 733.4 692.2 645 692 12xØ17.5	80 160 733.4 692.2 645 692 230 568 12xØ20	85 170 680 650 692 692 240 610 32xØ15.5	85 170 673.1 641.4 692 692 240 600 12xØ17.5	85 170 673.1 692.2 692 692 240 610 12xØ20	
Lengths mm	l <sub>1</sub> n <sub>1</sub> p <sub>1</sub> o <sub>1</sub> s <sub>1</sub> W <sub>1</sub> W <sub>2</sub> <sup>*</sup>	307 185 157 26 12 27.5 151	315 185 157 15** 8 35.5 145.5	315 185 157 8.5** — 35 145.5	307 185 157 23 — 33 145.5	332 200 170 28 12 30 165.5	332 200 170 28 12 40 159	332 200 170 28 12 — 159	342 200 170 10.5** — 38 159
Masses kg	m <sub>1</sub> m <sub>2</sub> <sup>*</sup>	28.3 86.7	46.2 81.8	45.9 81.8	39.2 81.8	34.9 102.9	41.2 97.4	60.9 97.4	
Mass mom. of inertia kgm <sup>2</sup>	J <sub>1</sub> J <sub>2</sub> <sup>*</sup>	2.123 3.317	3.192 3.164	3.567 3.164	3.276 3.164	2.982 4.614	3.228 4.426	5.632 4.426	

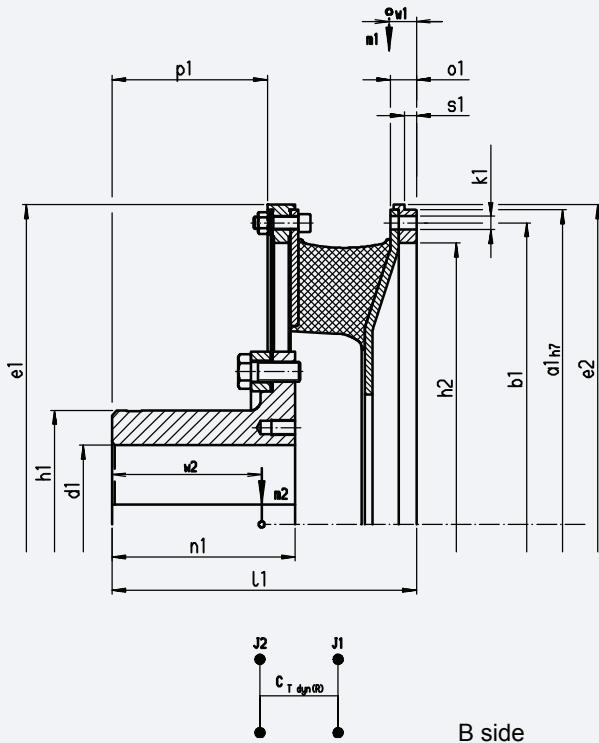
\* ) at max. bore diameter. Other coupling sizes on request  
 \*\* ) + countersunk for hexagon screw ISO 4017  
 \*\*\* ) + countersunk for cyl. screws ISO 4762

Dimensions and construction subject to change

# Stromag TRI-R Highly-Flexible Ring Coupling

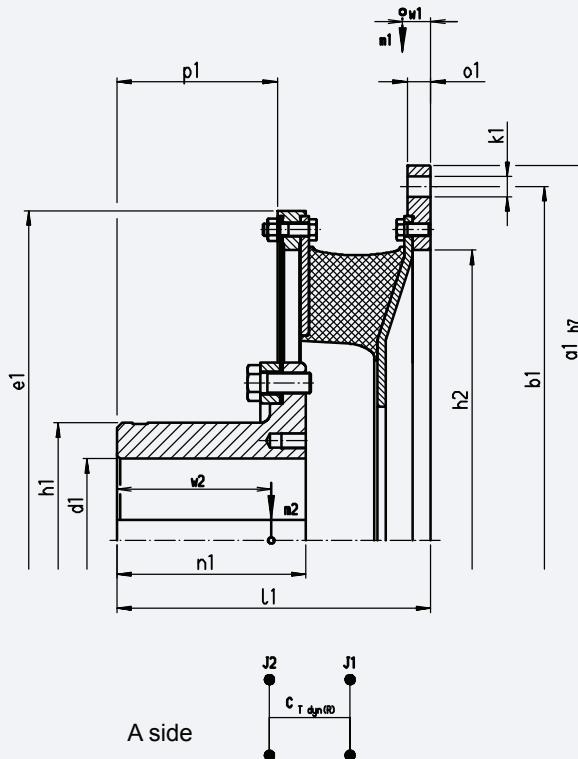
## TEF...W – R Series

Figure 1



DD-886085

Figure 2

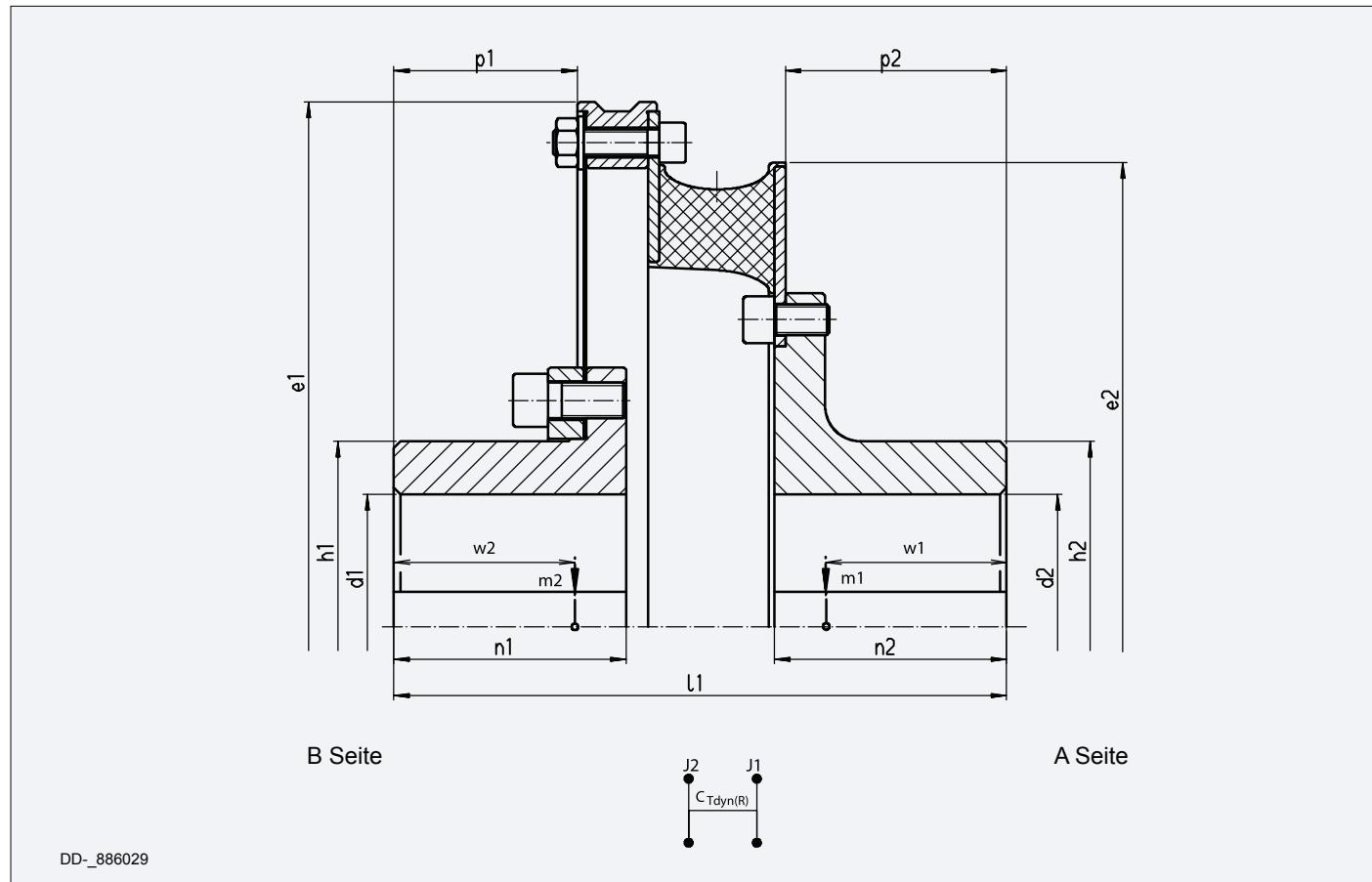


DD-886086

Coupling size		84		94		104		114		124	
Flywheel Connection to SAE J620		metr.		24"		metr.		metr.		metr.	
Figure		1		1		1		1		1	
Diameter mm	d <sub>1</sub> <sub>vor</sub> d <sub>1</sub> <sub>max</sub> a <sub>1</sub> b <sub>1</sub> e <sub>1</sub> e <sub>2</sub> h <sub>1</sub> h <sub>2</sub> k <sub>1</sub>	90 185 730 700 740 740 260 655 32xØ15.5	90 185 733.4 692.2 740 740 260 655 12xØ20	100 200 790 755 804 804 280 706 32xØ17.5	110 220 860 820 875 875 308 765 32xØ20	120 235 920 880 935 935 330 820 32xØ20	125 255 995 950 1010 — 358 905 32xØ21	125 255 995 950 1010 — 358 905 32xØ21			
Lengths mm	l <sub>1</sub> n <sub>1</sub> p <sub>1</sub> o <sub>1</sub> s <sub>1</sub> W <sub>1</sub> W <sub>2</sub> <sup>*</sup>	367 225 192 30 14 43.5 177	367 225 192 30 14 43 177	385 235 198 32 15 46.5 185	413 250 210 33 17 49.5 198	451 275 231 37 18 58.0 219	355 315 167 12 12 33 183				
Masses kg	m <sub>1</sub> m <sub>2</sub> <sup>*</sup>	48.4 121.8	48.8 121.8	59.9 153.0	74.0 203.4	104.3 252.9	84.0 316.0				
Mass mom. of inertia kgm <sup>2</sup>	J <sub>1</sub> J <sub>2</sub> <sup>*</sup>	4.410 6.131	4.468 6.131	6.458 9.213	9.444 14.56	15.32 21.24	11.94 28.62				
*) at max. bore diameter. Other coupling sizes on request						Dimensions and construction subject to change					
**) + countersunk for cyl. screws ISO 4762											

# Stromag TRI-R Highly-Flexible Ring Coupling

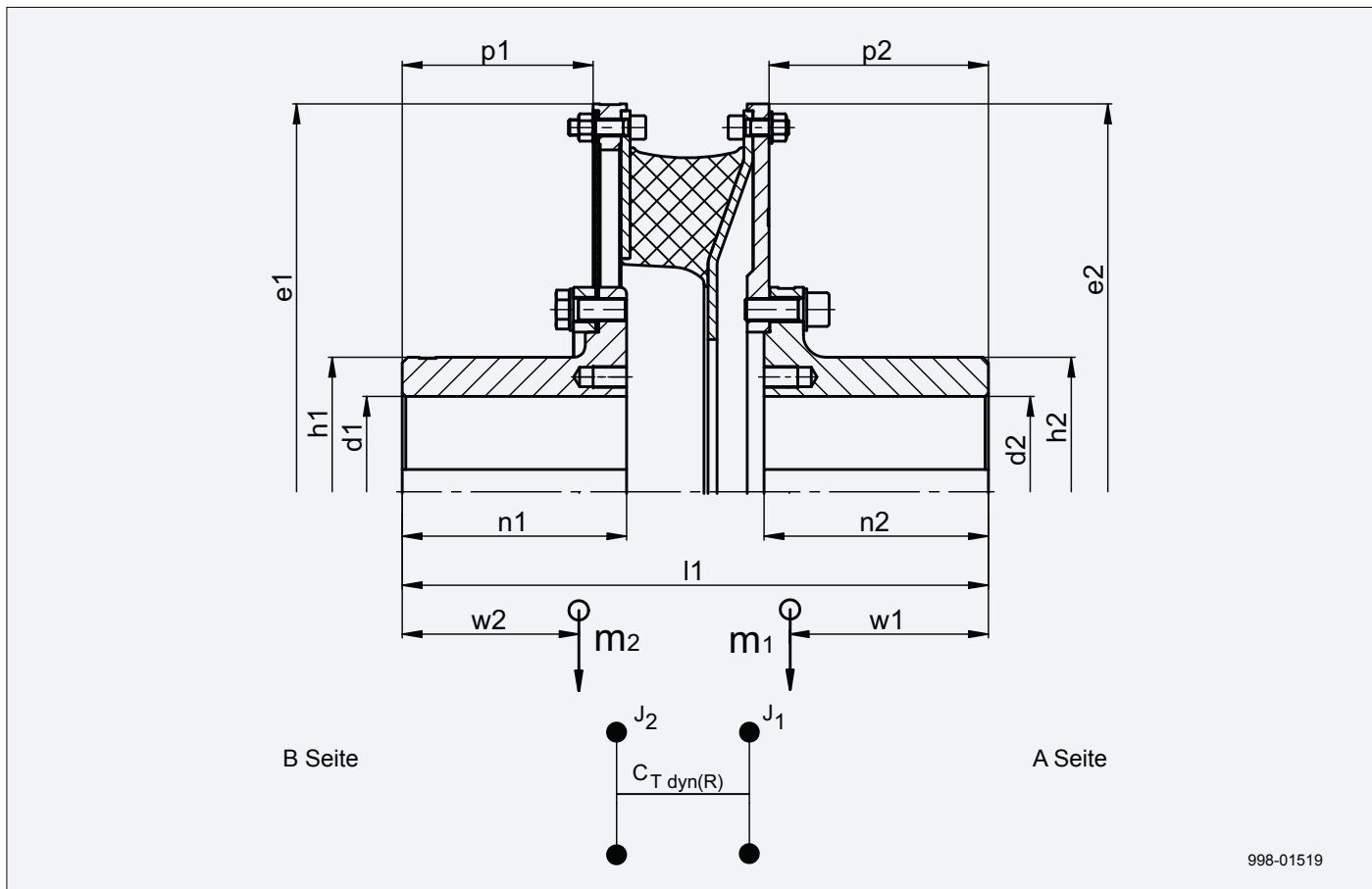
## TEW...W – R Series



Coupling size		31	32	41	42	43	51	52
Diameter mm	$d_{1\text{ vor}}$ $d_{1\text{ max}}$ $d_{2\text{ vor}}$ $d_{2\text{ max}}$ $e_1$ $e_2$ $h_1$ $h_2$	30 85 30 85 360 314 120 120	30 85 30 85 360 317 120 120	35 120 35 120 475 417 168 168	35 120 35 120 475 420 168 168	35 120 35 120 475 420 168 168	55 150 55 150 608 520 210 210	55 150 55 150 608 525 210 210
Lengths mm	$l_1$ $n_1$ $p_1$ $o_1$ $s_1$ $W_1^*$ $W_2^*$	272 105 105 89 101 80 87	272 105 105 89 101 80.5 87.5	277 105 105 83 100 79.5 87	277 105 105 83 100 80.5 87.5	277 105 105 83 100 81 88	432 175 175 146.5 169 129.5 142	432 175 175 146.5 169 130.5 141.5
Masses kg	$m_1^*$ $m_2^*$	10.9 13.4	11 13.5	21.9 29.4	22.2 29.7	22.4 29.9	48.0 67.9	48.8 64.8
Mass mom. of inertia kgm <sup>2</sup>	$J_1^*$ $J_2^*$	0.082 0.192	0.086 0.195	0.306 0.763	0.317 0.774	0.326 0.783	0.968 2.751	1.022 2.553
*) at max. bore diameter. Other coupling sizes on request					Dimensions and construction subject to change			

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEW...W – R Series



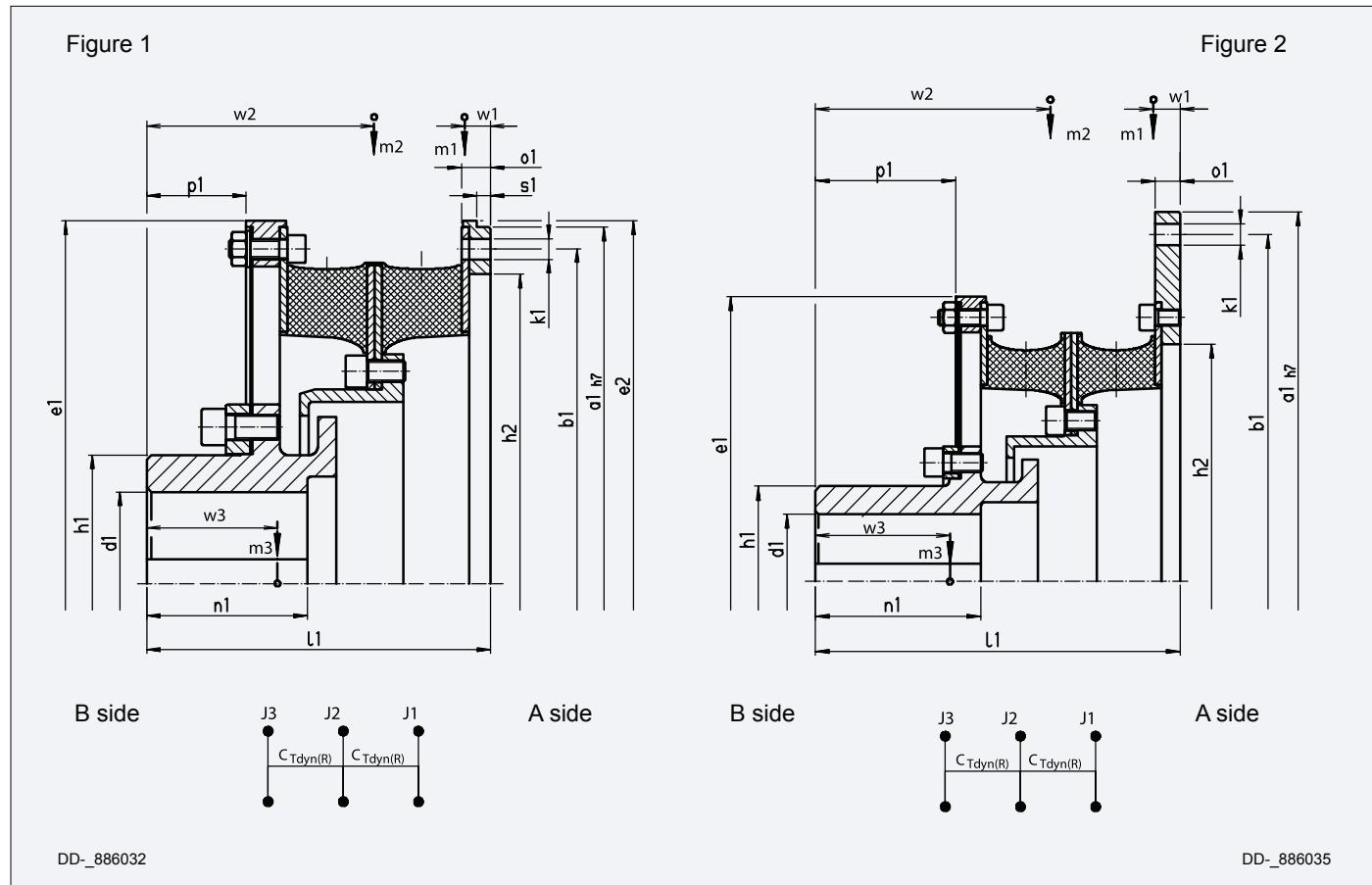
Coupling size		64	74	84	94	104	114	124
Diameter mm	$d_{1 \text{ vor}}$ $d_{1 \text{ max}}$ $d_{2 \text{ vor}}$ $d_{2 \text{ max}}$ $e_1$ $e_2$ $h_1$ $h_2$	80 160 80 160 645 645 230 230	85 170 85 170 692 692 240 240	90 185 90 185 740 740 260 260	100 200 100 200 804 804 280 280	110 220 110 220 875 875 308 308	120 235 120 235 935 935 330 330	125 255 125 255 1010 1010 358 358
Lengths mm	$l_1$ $n_1$ $n_2$ $p_1$ $p_2$ $w_1^*$ $w_2^*$	484 185 185 157 180.5 163.5 144	522.5 200 225 170 195.5 177.5 157.5	582 235 235 192 219.5 199.5 175	610 250 250 198 229.5 209.5 183	655 210 210 223.5 244.5 223.5 183	720 231 275 275 268.5 249 213.5	661 167 315 290 283.5 255 182.5
Masses kg	$m_1^*$ $m_2^*$	97.4 82.6	120.8 99.4	151.7 123.9	190.3 156.6	253.7 207.6	330.1 248.9	383 324.1
Mass mom. of inertia kgm <sup>2</sup>	$J_1^*$ $J_2^*$	3.929 3.246	5.534 4.617	8.074 6.337	12.057 9.614	19.023 15.344	28.99 20.641	37.74 30.545

\*) at max. bore diameter. Other coupling sizes on request

Dimensions and construction subject to change

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEF...W – RR Series



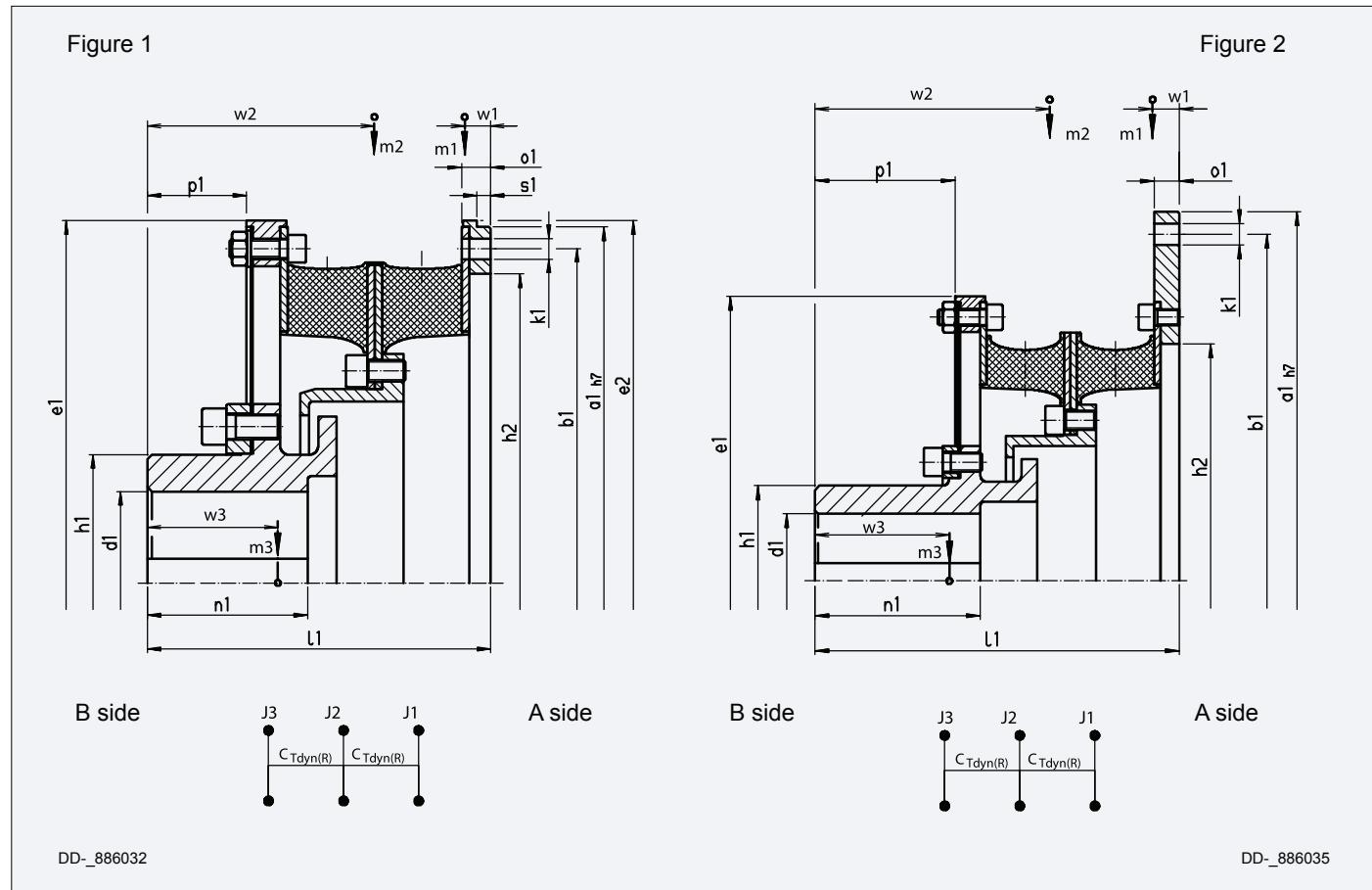
Coupling size		31		32		41		42		
Flywheel Connection to SAE J620		11,5"	14"	11,5"	14"	14"	16"	14"	16"	18"
Figure		1	2	1	2	1	2	1	2	2
Diameter mm	d <sub>1</sub> <sub>vor</sub> d <sub>1</sub> <sub>max</sub> a <sub>1</sub> b <sub>1</sub> e <sub>1</sub> e <sub>2</sub> h <sub>1</sub> h <sub>2</sub> k <sub>1</sub>	30 85 352.4 333.4 360 360 120 300 8xØ11	30 85 466.7 438.2 360 - 120 300 8xØ13.5	30 85 352.4 333.4 360 360 120 300 8xØ11	30 85 466.7 438.2 360 475 120 300 8xØ13.5	35 120 466.7 438.2 475 475 168 405 8xØ13.5	35 120 517.5 489 475 475 168 405 8xØ13.5	35 120 466.7 438.2 475 475 168 405 8xØ13.5	35 120 517.5 489 475 475 168 405 8xØ13.5	35 120 517.5 489 475 475 168 405 12xØ17.5
Lengths mm	l <sub>1</sub> n <sub>1</sub> p <sub>1</sub> o <sub>1</sub> s <sub>1</sub> W <sub>1</sub> W <sub>2</sub> W <sub>3</sub> <sup>*</sup>	231 105 89 16 8 13.5 160 88.5	231 105 89 16 8 10 160.5 88.5	231 105 89 16 8 19.5 160.5 89	231 105 89 16 8 10.5 160.5 89	225 105 65 19 9 15.5 147 74.5	225 105 65 18 9 13 147 74.5	225 105 65 19 9 16.5 147 75	225 105 65 18 9 13.5 147 75	225 105 65 18 9 12.5 147 75
Masses kg	m <sub>1</sub> m <sub>2</sub> m <sub>3</sub> <sup>*</sup>	5.1 7.6 14	14 7.6 14	5.2 7.9 14.1	14.2 7.9 14.1	9.7 14.9 29.3	14.8 14.9 29.3	10 15.5 29.6	15.1 15.5 29.6	21.6 15.5 29.6
Mass mom. of inertia kgm <sup>2</sup>	J <sub>1</sub> J <sub>2</sub> J <sub>3</sub> <sup>*</sup>	0.126 0.106 0.167	0.512 0.106 0.167	0.129 0.114 0.171	0.516 0.114 0.171	0.424 0.374 0.661	0.734 0.374 0.661	0.435 0.395 0.672	0.745 0.395 0.672	1.230 0.395 0.672

\*) at max. bore diameter. Other coupling sizes on request

Dimensions and construction subject to change

# Stromag TRI-R Highly-Flexible Ring Coupling

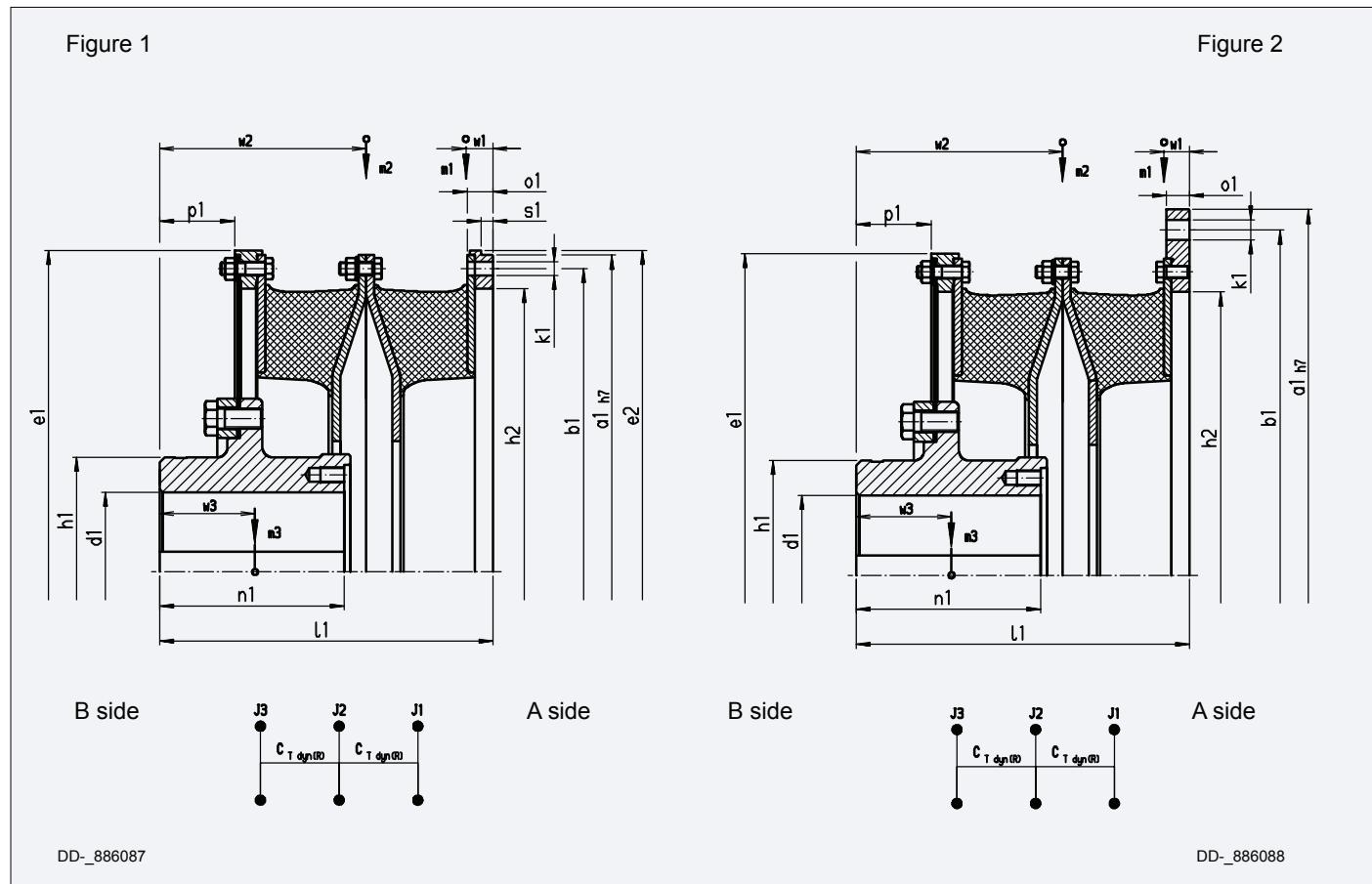
## TEF...W – RR Series



Coupling size		43			51		52		
Flywheel Connection to SAE J620		14"	16"	18"	18"	21"	18"	21"	24"
Figure		1	2	2	1	2	1	1	2
Diameter mm	$d_{1\text{ vor}}$	35	35	35	55	55	55	55	55
	$d_{1\text{ max}}$	120	120	120	150	150	150	150	150
	$a_1$	466.7	517.5	571.5	571.5	673.1	571.5	673.1	733.4
	$b_1$	438.2	489	542.9	542.9	641.4	542.9	641.4	692.2
	$e_1$	475	475	475	608	608	608	608	608
	$e_2$	475	-	-	580	-	608	683	-
	$h_1$	168	168	168	210	210	210	210	210
	$h_2$	405	405	405	505	514	505	600	542
Lengths mm	$k_1$	8xØ13.5	8xØ13.5	12xØ17.5	12xØ17.5	12xØ17.5**	12xØ17.5	12xØ20	12xØ20
	$l_1$	225	225	225	289	291	287	272	274
	$n_1$	105	105	105	175	175	175	175	175
	$p_1$	65	65	65	77.5	77.5	77.5	77.5	77.5
	$o_1$	19	18	18	24	25	15.5	24	25
	$s_1$	9	-	-	10	-	8	10	-
	$W_1$	17	14	12.5	22	18	29.5	15	17.5
	$W_2$	147	147	147	192.5	192.5	177.5	177.5	177.5
Masses kg	$W_3^*$	75	75	75	98.5	98.5	95	95	95
	$m_1$	10.2	15.3	21.8	18.5	36.9	32	26.7	47.4
	$m_2$	15.9	15.9	15.9	29.7	29.7	29.9	29.9	29.9
Mass mom. of inertia kgm <sup>2</sup>	$m_3^*$	29.8	29.8	29.8	70	70	60.2	60.2	60.2
	$J_1$	0.442	0.754	1.239	1.191	3.016	2.257	2.242	4.452
	$J_2$	0.414	0.414	0.414	1.148	1.148	1.227	1.227	1.227
*) at max. bore diameter. Other coupling sizes on request					Dimensions and construction subject to change				
**) + countersunk for cyl. screws ISO 4762									

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEF...W – RR Series



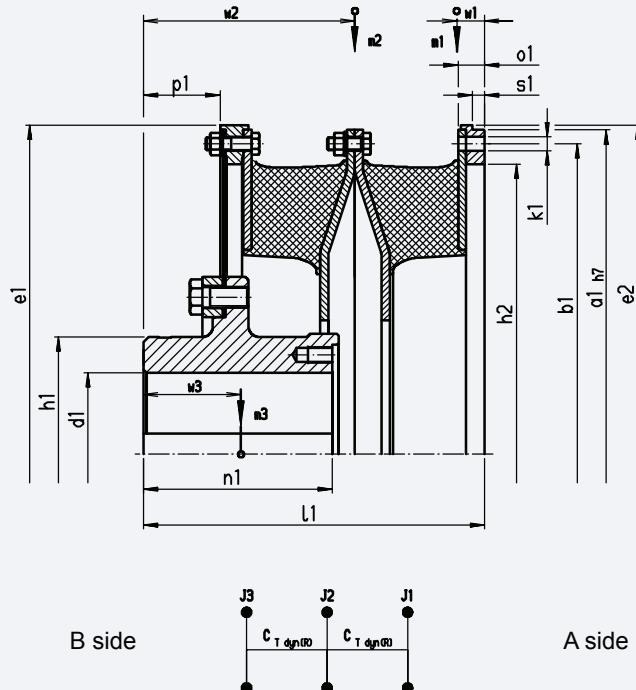
Coupling size		64				74				
Flywheel Connection to SAE J620		metr.	18"	21"	24"	metr.	21"	24"		
Figure		1	2	2	2	1	1	2		
Diameter mm	d <sub>1</sub> vor d <sub>1</sub> max	80 160	80 160	80 160	80 160	85 170	85 170	85 170		
Lengths mm	a <sub>1</sub> b <sub>1</sub> e <sub>1</sub> e <sub>2</sub> h <sub>1</sub> h <sub>2</sub> k <sub>1</sub>	635 608 645 645 230 568 32xØ13.5	571.5 542.9 645 645 230 490 12xØ17.5	673.1 641.4 645 645 230 568 12xØ17.5	733.4 692.2 645 645 230 568 12xØ20	680 650 692 692 240 610 32xØ15.5	673.1 641.4 692 692 240 600 12xØ17.5	733.4 692.2 692 692 240 610 12xØ20		
Masses kg	m <sub>1</sub> m <sub>2</sub> m <sub>3</sub> *	28.3 46.8 82.8	41.3 46.8 82.8	42.3 46.8 82.8	34.3 46.8 82.8	34.9 55.8 99.2	41.2 50.3 99.2	55.4 55.8 99.2		
Mass mom. of inertia kgm <sup>2</sup>	J <sub>1</sub> J <sub>2</sub> J <sub>3</sub> *	2.123 2.750 3.178	3.039 2.750 3.178	3.566 2.750 3.178	3.124 2.750 3.178	2.952 3.707 4.453	3.228 3.519 4.453	5.444 3.707 4.453		

\*) at max. bore diameter. Other coupling sizes on request  
\*\*) + countersunk for cyl. screws ISO 4762

Dimensions and construction subject to change

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEF...W – RR Series

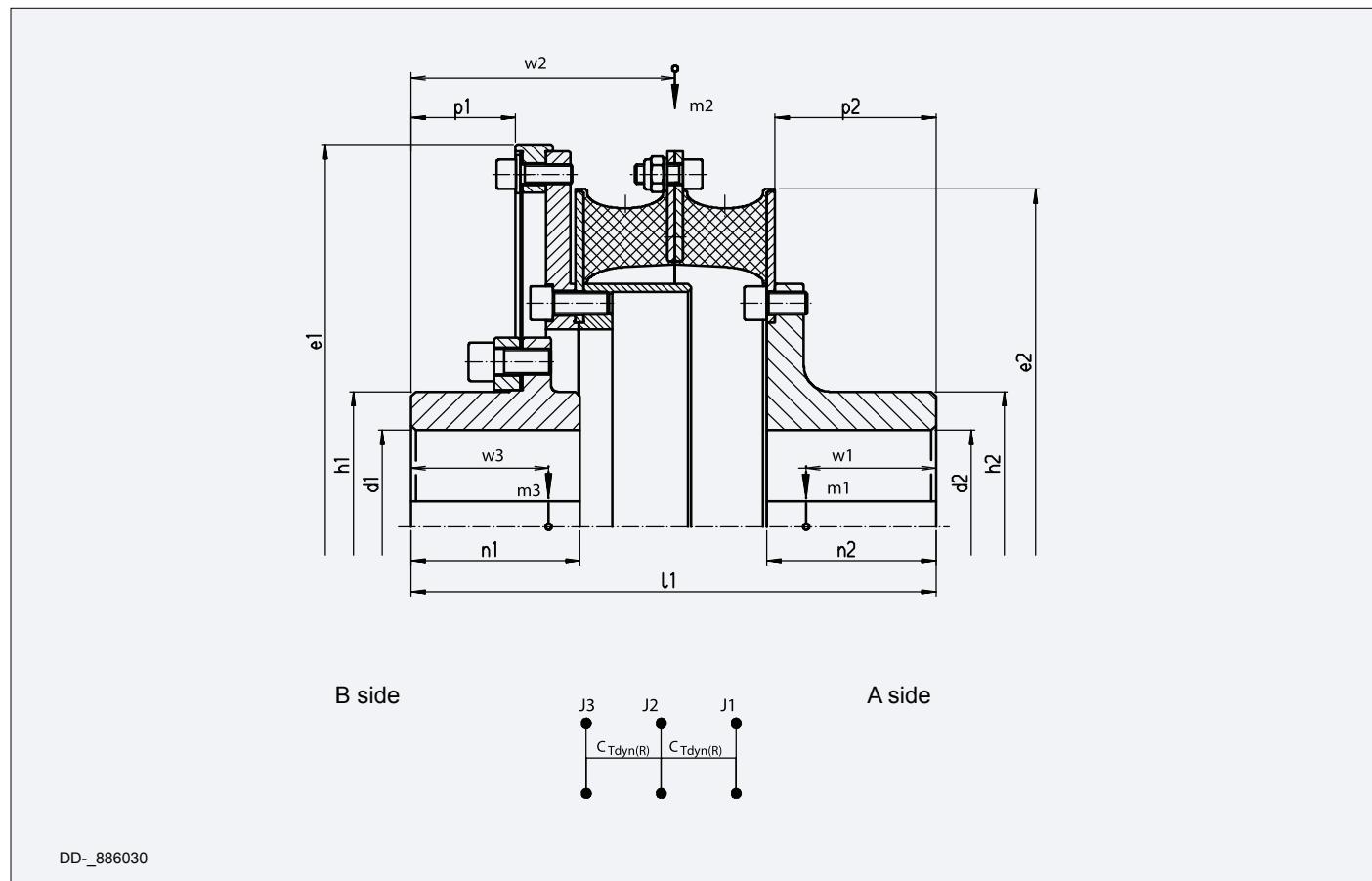


DD- 886087

Coupling size		84		94		104		114		124	
Flywheel Connection to SAE J620		metr.	24"	metr.	metr.	metr.	metr.	metr.	metr.	metr.	metr.
Figure		1	1	1	1	1	1	1	1	1	1
Diameter mm	$d_{1\text{ vor}}$ $d_{1\text{ max}}$ $a_1$ $b_1$ $e_1$ $e_2$ $h_1$ $h_2$ $k_1$	90 185 730 700 740 740 260 655 32x015.5	90 185 733.4 692.2 740 740 260 655 12x020	100 200 790 755 804 804 280 706 32x017.5	110 220 860 820 875 875 308 765 32x020	120 235 920 880 935 935 330 820 32x020	125 255 995 950 1010 – 358 905 32x021				
Lengths mm	$l_1$ $n_1$ $p_1$ $o_1$ $s_1$ $W_1$ $W_2$ $W_3^*$	396 225 95 30 14 33 248 118.5	396 225 95 30 14 43 238 118.5	419 235 98 32 15 35 261 123	457 250 106 35 17 37.5 284 132	492 275 112 37 18 45 305 144.5	417 315 73 12 12 33 265 127				
Masses kg	$m_1$ $m_2$ $m_3^*$	42.0 66.2 125.1	48.8 59.9 125.1	52.8 78.7 156.2	71.2 96.3 207.2	92.3 145.5 257.9	84.0 187.0 318.0				
Mass mom. of inertia kgm <sup>2</sup>	$J_1$ $J_2$ $J_3^*$	4.141 5.114 6.192	4.468 4.845 6.192	6.129 7.086 9.280	9.697 10.22 14.75	14.56 18.53 21.38	11.94 24.79 28.67				
*) at max. bore diameter. Other coupling sizes on request				Dimensions and construction subject to change							
**) + countersunk for cyl. screws ISO 4762											

# Stromag TRI-R Highly-Flexible Ring Coupling

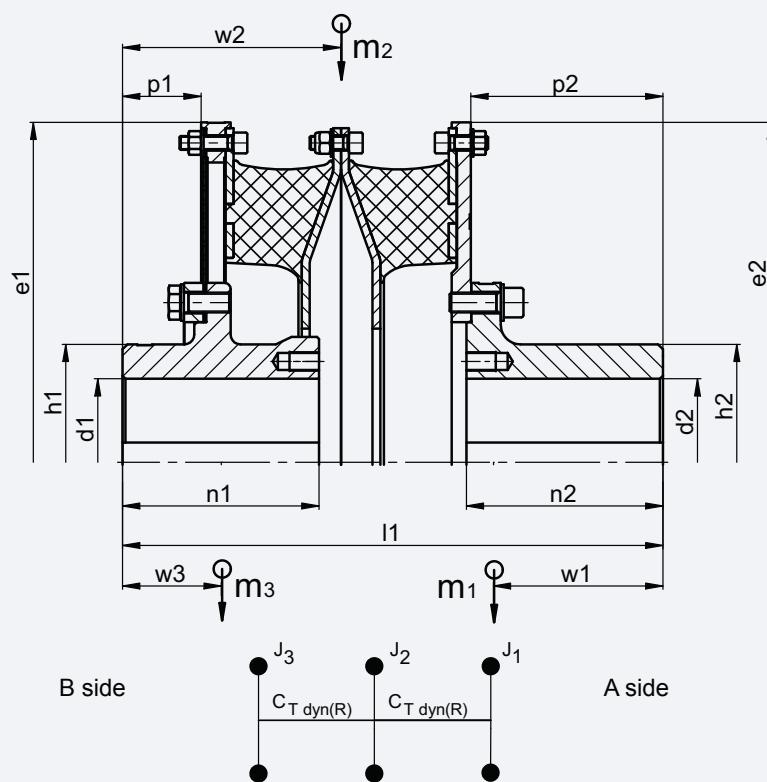
## TEW...W – RR Series



Coupling size		31	32	41	42	43	51	52
Diameter mm	$d_{1\text{ vor}}$ $d_{1\text{ max}}$ $d_{2\text{ vor}}$ $d_{2\text{ max}}$ $e_1$ $e_2$ $h_1$ $h_2$	30 85 30 85 360 314 120 120	30 85 30 85 360 317 120 120	35 120 35 120 475 417 168 168	35 120 35 120 475 420 168 168	35 120 35 120 475 420 168 168	55 150 55 150 608 520 210 210	55 150 55 150 608 520 210 210
Lengths mm	$l_1$ $n_1$ $p_1$ $o_1$ $s_1$ $W_1^*$ $W_2^*$ $W_3^*$	287 105 105 77 68 61.5 162 90.5	287 105 105 77 68 62 162 90.5	326 105 105 65 100 79.5 164 85	326 105 105 65 100 80.5 164 85.5	326 105 105 65 100 81 164 85.5	450 175 175 82.5 169 129.5 204 109	450 175 175 82.5 169 131 204 109.5
Masses kg	$m_1^*$ $m_2^*$ $m_3^*$	11.0 4.6 21.9	11.2 4.9 22.0	21.9 9.2 46.4	22.2 9.8 46.7	22.4 10.2 46.9	48.0 19.5 98.1	48.8 23.4 98.9
Mass mom. of inertia kgm <sup>2</sup>	$J_1^*$ $J_2^*$ $J_3^*$	0.083 0.099 0.304	0.087 0.106 0.308	0.306 0.352 1.180	0.317 0.373 1.191	0.326 0.392 1.200	0.968 1.097 3.785	1.023 1.402 3.840
*) at max. bore diameter. Other coupling sizes on request					Dimensions and construction subject to change			

# Stromag TRI-R Highly-Flexible Ring Coupling

## TEW...W – RR Series



998-01520

Coupling size		64	74	84	94	104	114	124
Diameter mm	$d_{1\text{ vor}}$	80	85	90	100	110	120	125
	$d_{1\text{ max}}$	160	170	185	200	220	235	255
	$d_{2\text{ vor}}$	80	85	90	100	110	120	125
	$d_{2\text{ max}}$	160	170	185	200	220	235	255
	$e_1$	645	692	740	804	875	935	1010
	$e_2$	645	692	740	804	875	935	1010
	$h_1$	230	240	260	280	308	330	358
	$h_2$	230	240	260	280	308	330	358
Lengths mm	$l_1$	511	550	611	644	699	761	723
	$n_1$	185	200	225	235	250	275	315
	$n_2$	185	200	225	235	250	275	290
	$p_1$	75	80	95	98	106	112	73
	$p_2$	180.5	195.5	219.5	229.5	244.5	268.5	283.5
	$w_1^*$	158	172.5	193	203.5	225	242	255
	$w_2$	207	222	248	260.5	283.5	304.5	265
	$w_3^*$	93	100.5	116	119.5	128	139	123
Masses kg	$m_1^*$	91.4	114.5	144.6	181.4	248.3	315.3	383
	$m_2$	48.9	60.2	69.4	83.4	103.5	140	193.7
	$m_3^*$	83.6	100.8	126.7	160.2	211.2	254.4	322
Mass mom. of inertia kgm <sup>2</sup>	$J_1^*$	3.712	5.297	7.702	11.528	18.944	27.814	37.74
	$J_2$	2.942	4.171	5.518	7.864	11.438	17.671	26.523
	$J_3^*$	3.259	4.594	6.394	9.687	15.435	20.801	29.976

\*) at max. bore diameter. Other coupling sizes on request

Dimensions and construction subject to change

# Stromag TRI-R Highly-Flexible Ring Coupling

## Characteristics of the Stromag TRI-R coupling

<b>T<sub>KN</sub></b>	The coupling's nominal torque can be permanently transferred over the whole permitted speed range. It must be higher than the system's nominal torque T <sub>N</sub> .	T <sub>KN</sub> ≥ T <sub>N</sub>
<b>T<sub>Kmax1</sub></b>	The coupling's max torque T <sub>Kmax1</sub> can be endured as a peak load and may not be exceeded by peak torques T <sub>max1</sub> when the system is operating in normal, nonstationary mode. A system's normal nonstationary modes are unavoidable and occur repeatedly (e.g. starting/stopping, resonance passes, switchovers, accelerations, etc.).	T <sub>Kmax1</sub> ≥ T <sub>max1</sub>
<b>T<sub>Kmax2</sub></b>	The coupling's max torque T <sub>Kmax2</sub> can be endured as a peak load and may not be exceeded by peak torques T <sub>max2</sub> when the system is operating in anomalous, nonstationary mode. A system's anomalous, nonstationary modes are avoidable and are not part of the planned operating scheme (e.g. emergency stops, sync failure, short circuits, etc.) Overloading the Stromag TRI-R coupling with peak torques T <sub>max2</sub> in a system's anomalous nonstationary mode shortens the service life and is tolerated in individual cases.	T <sub>Kmax2</sub> ≥ T <sub>max2</sub>
<b>T<sub>KW</sub></b>	The admissible permanent alternating torque describes the amplitude of the max permanent periodic torque variation. This torque may be superimposed on a base load equal to T <sub>KN</sub> . This requires in addition an analysis of the max damping power P <sub>KV</sub> .	
<b>ΔK<sub>a</sub></b>	Max axial displacement of the coupling. The shaft's axial displacement ΔW <sub>a</sub> must be less than ΔK <sub>a</sub> .	ΔK <sub>a</sub> ≥ ΔW <sub>a</sub>
<b>ΔK<sub>r</sub></b>	Max radial displacement of the coupling. The shaft's radial displacement ΔW <sub>r</sub> must be less than ΔK <sub>r</sub> .	ΔK <sub>r</sub> ≥ ΔW <sub>r</sub>
	The values of ΔK <sub>r</sub> for the Stromag TRI-R coupling refer to coupling shaft speeds up to 600 rpm. The conversion to other speeds is made by the equation	ΔK <sub>r</sub> (n) = $\sqrt{\frac{600 \text{ min}^{-1}}{n}} \cdot \Delta K_r$
	With ambient temperatures higher than 30°C, the admissible radial offset must be reduced by the temperature factor S <sub>gKr</sub> .	ΔK <sub>r</sub> (T <sub>u</sub> ) = $\frac{\Delta K_r}{S_{gKr}}$
<b>ΔK<sub>w</sub></b>	Max angular displacement of the coupling. The shaft's angular displacement ΔW <sub>w</sub> must be less than ΔK <sub>w</sub> . A ΔK <sub>w</sub> value of 0.5° is permitted for TRI-R couplings. This value, however, may be utilised to the full only when there are no other options for shaft displacement.	ΔK <sub>w</sub> ≥ ΔW <sub>w</sub>

# Stromag TRI-R Highly-Flexible Ring Coupling

## Characteristics of the Stromag TRI-R coupling

### F<sub>a</sub>

The axial reaction force of the diaphragm is stated for an offset of 1 mm. Steel diaphragms have a progressive characteristic. Formulas for the calculation of larger axial offsets on request.

### C<sub>r</sub>

The radial stiffness represents the ratio of radial reaction force to radial displacement. The specified values apply to the coupling at operating temperature, with a surface temperature of about 30°C.

### C<sub>Tdyn</sub>

The dynamic torsional spring stiffness represents the ratio of torque amplitude to torque angle during an oscillation.

The torque amplitude is superimposed on an initial load (coupling torque). Stromag TRI-R coupling's C<sub>Tdyn</sub> value remains constant over the coupling torque (linear characteristic curve), but changes with the amplitude, frequency, and temperature of the flexible element.

The specified nominal values for C<sub>Tdyn</sub> are based on a coupling torque of 0.8 • T<sub>KN</sub>, an alternating torque of 0.2 • T<sub>KN</sub>, and a frequency of 10 Hz on a coupling at operating temperature, with a surface temperature of about 30°C.

$$C_{T\text{dyn}} = \frac{T_{\text{el}}}{\varphi_w}$$

### C<sub>Tdyn warm</sub>

takes into account that high power dissipation causes the coupling to heat up.

$$C_{T\text{dyn warm}} = 0,7 \cdot C_{T\text{dyn}}$$

### C<sub>Tdyn A</sub>

takes into account the effects of a small alternating torque amplitude.

$$C_{T\text{dyn A}} = 1,35 \cdot C_{T\text{dyn}}$$

Calculations of torsional vibrations in the system are recommended to include C<sub>Tdyn warm</sub> (0,7), und C<sub>Tdyn A</sub> (1,35)

### $\Psi$

The relative damping is a factor for the capacity of a coupling to convert a part of the occurring cyclic energy into heat.

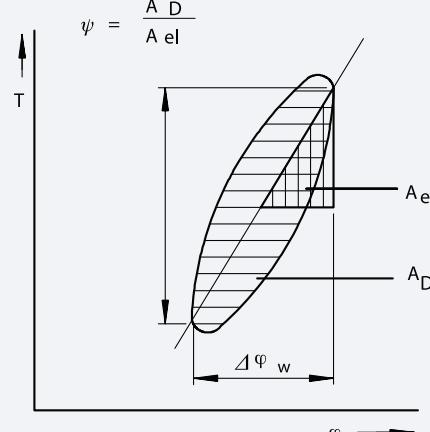
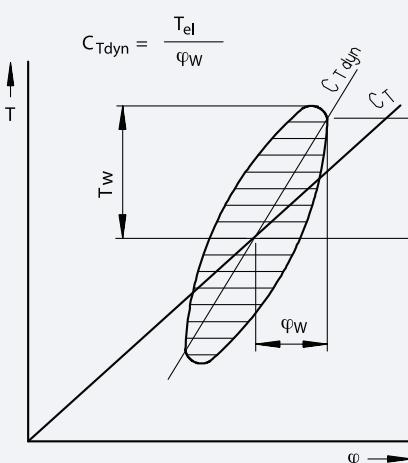
The damping can be determined by the damping loop (hysteresis loop).

The area A<sub>D</sub> is a factor for the damping work W<sub>D</sub> during a vibration cycle.

The area A<sub>el</sub> represents the work done in deflection W<sub>el</sub> at a given load.

The specified nominal values for  $\Psi$  are based on a coupling torque of 0.8 • T<sub>KN</sub>, an alternating torque of 0.2 • T<sub>KN</sub>, and a frequency of 10 Hz on a coupling at operating temperature, with a surface temperature of about 30°C.

$$\Psi = \frac{W_D}{W_{\text{el}}} = \frac{A_D}{A_{\text{el}}}$$



# Stromag TRI-R Highly-Flexible Ring Coupling

## Characteristics of the Stromag TRI-R coupling

### P<sub>kv</sub>

The admissible damping power indicates how much damping (heat) the coupling can permanently absorb resp. dissipate. The sum of the damping power of each vibration order (i.e.  $\Sigma P_{vi}$ ) must be less than the damping power of the coupling.

$$P_{vi} = \frac{\pi}{\sqrt{\left(\frac{2\pi}{\Psi}\right)^2 + 1}} \cdot \frac{T_{wi}^2 \cdot f_i}{C_{tdyn}}$$
$$P_{kv} \geq \Sigma P_{vi}$$

The stated value  $P_{kv60}$  describes the damping power which can be absorbed over the period of 1 hour. To determine the damping power which can be permanently absorbed ( $P_{kv}$ ), the value  $P_{kv60}$  has to be multiplied by the factor 0.5. With an ambient temperature  $T_u$  higher than 30°C, the admissible damping power must be reduced by the temperature factor  $S_{gPKV}$ .

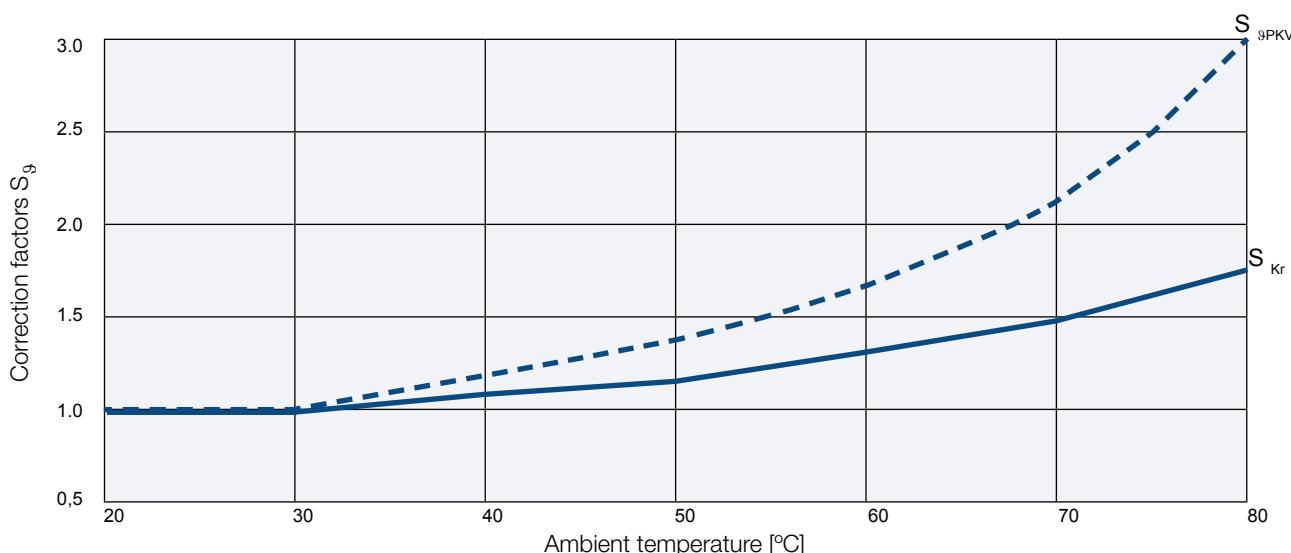
$$P_{kv}(T_u) = \frac{P_{kv}}{S_{gPKV}}$$

### Temperature factors S<sub>kr</sub> und S<sub>gPKV</sub>

Temperature factors shall take into consideration the reduction of the physical characteristics of rubber-flexible material caused by heating.

The coupling temperature is determined by the ambient temperature plus an internal heating caused by internal material friction in the rubber volume, resulting from alternating torques and alternating loads due to shaft offsets.

With higher ambient temperatures the coupling characteristic values  $\Delta_{kr}$  and  $P_{kv}$  must be reduced through the corresponding temperature factors  $S_{gKr}$  and  $S_{gPKV}$ .



# Stromag TRI-R Highly-Flexible Ring Coupling

## Coupling design, question sheet

Driving machine	
Engine system (electric motor, combustion engine etc.)	
Engine type (make, type)	
Engine mounting (rigid or resilient)	
SAE housing of engine	
Flywheel centering diameter	mm
Nominal output	kW
Nominal speed	rpm
Speed range	rpm
Nominal torque	Nm
Max. torque (max. breakdown torque)	Nm
Mass moment of inertia	$\text{kgm}^2$
Number of starts resp. reversing processes per hour	
Gear	
Reduction	
Mass moment of inertia	$\text{kgm}^2$
Driving machine	
System (generator, fan, compressor, fixed- or controllable pitch propeller)	
Main or auxiliary drive	
Type of construction (self-supporting or flange-type connected)	
Mass moment of inertia	$\text{kgm}^2$
Coupling	
Assembly site in the driving line (provide a principle sketch)	
Bore dimensions for the coupling hub	mm
Ambient temperature	$^{\circ}\text{C}, ^{\circ}\text{K}$
Classification society	
Type of vessel	
Ice class	

# Stromag TRI-R Highly-Flexible Ring Coupling

## Use in potentially explosive environments, question sheet

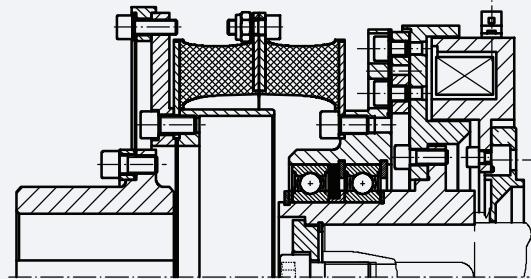
Applications		<input type="radio"/>	Group II (above ground)
Potentially explosive atmosphere of air and		<input type="radio"/>	gas
		<input type="radio"/>	dust
Zone (Category)	gas	<input type="radio"/>	zone 1 (Category 2G)
		<input type="radio"/>	zone 2 (Category 3G)
	dust	<input type="radio"/>	zone 22 not electrically conducting (Category 3D)
Temperature category in atmosphere with gas	gas	<input type="radio"/>	T1
		<input type="radio"/>	T2
		<input type="radio"/>	T3
		<input type="radio"/>	T4
Max surface temperature	dust	<input type="radio"/>	125°C
		<input type="radio"/>	< 120°C
		<input type="radio"/>	-20°C to +40°C
Ambient temperature		<input type="radio"/>	other ambient temperatures only with certain restrictions

# Stromag TRI-R Highly-Flexible Ring Coupling

## Special designs

### TEF...W – RR / MWU

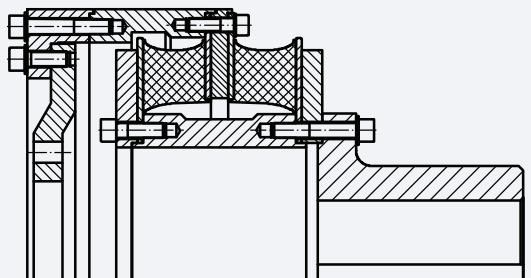
2 in 1 combination with an electric pole-face friction clutch to connect two machines from shaft to shaft.



DD- 886282

### TEF...W – RRDP

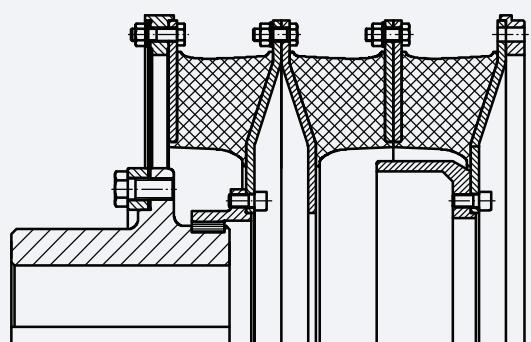
For mounting to a propeller shaft of a marine drive, additionally to absorb axial thrust.



DD- 886281

### TEF...W – 3R

To connect a flywheel or equivalent to a shaft.  
Low torsional stiffness due to 3 ring elements in series.



DD- 886280

## Documentatie

**Boone B.V.** biedt sinds de oprichting in 1974 totaaloplossingen voor de scheepvaart en offshore.

Naast deze kernactiviteit hebben wij sinds 2002 ook de afdeling industriële toepassingen, die inspeelt op de wensen van u als klant op het gebied van tandwielkasten, koppelingen, remmen en elektromotoren.

Tot ons leveringspakket behoren bekende merken als Kumera (voormalig **Keller**) tandwielkasten, **Sibre** remmen, **Kumera** tandwielkasten, **Stromag** koppelingen en **Jaure** trommelkoppelingen. Verder hebben wij alle knowhow van **Rhenania** tandwielkasten sinds wij in 1989 de tekeningen van de complete Rhenania range hebben overgenomen.

U kunt bij ons terecht voor totaaloplossingen, losse componenten of reservedelen, maar ook voor advies en reparaties.

Vraagt u gerust ook onze andere documentatie aan.



Voormalig Keller



Rhenania



Kumera



Sibre remmen



Stromag koppelingen



Trommelkoppelingen

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